

Part Number	00115454	Name		Mill, window, insert, 4.500 OD, 2-7/8 REG pin, no apex
Primary Legacy Number	62791-028	Version		A.6
Secondary Legacy Number		Is Prime		Not Set
Type	Separable	Source		Buy
Submitter				
Checker		Promoter		
Described By	Document Number		Version	
	D000009908		A.2	
Classification	Weatherford/Casing Exits/Mills/zz Window OLD (TO BE RECLASSIFIED - reclassify as Mill)			
Attribute	Value	Attribute		Value
CASING SIZE	5.500 in	CASING SIZE FRACTIONAL		5-1/2
CASING WEIGHT MAXIMUM	23.00 lbs-mass/ft	CONNECTION NAME		regular
CONNECTION SIZE	2.875 in	CONNECTION TYPE		pin
DRESSED OUTSIDE DIAMETER	4.500 in	DRESSED OUTSIDE DIAMETER TYPE		smooth
DRESSING MATERIAL	Insert	FISHING NECK DIAMETER		3.750 in
FISHING NECK LENGTH	11.75 in	MODIFIER		window
NOUN	Mill	TOTAL FLOW AREA		0.75 in**2

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PDM SYSTEM INFORMATION FOR PART 00115454
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Line Number	Number	Name	Quantity	UOM	Reference Designator
1	00115447	Mill, window, blank, 4.500-4.875 OD, 2-7/8 REG pin	1.0	each	
7	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	1.0	pounds	
997	00102759	Rod, carbide composite 0.250 DIA 0.250 LG IN	2.0	pounds	
998	00102757	Rod, carbide composite 0.125 DIA 0.125 LG IN	1.0	pounds	
999	00102741	INSR, SQ tungsten CRBD 0.188 THK .391 WD 0.391 LG IN	50.0	each	

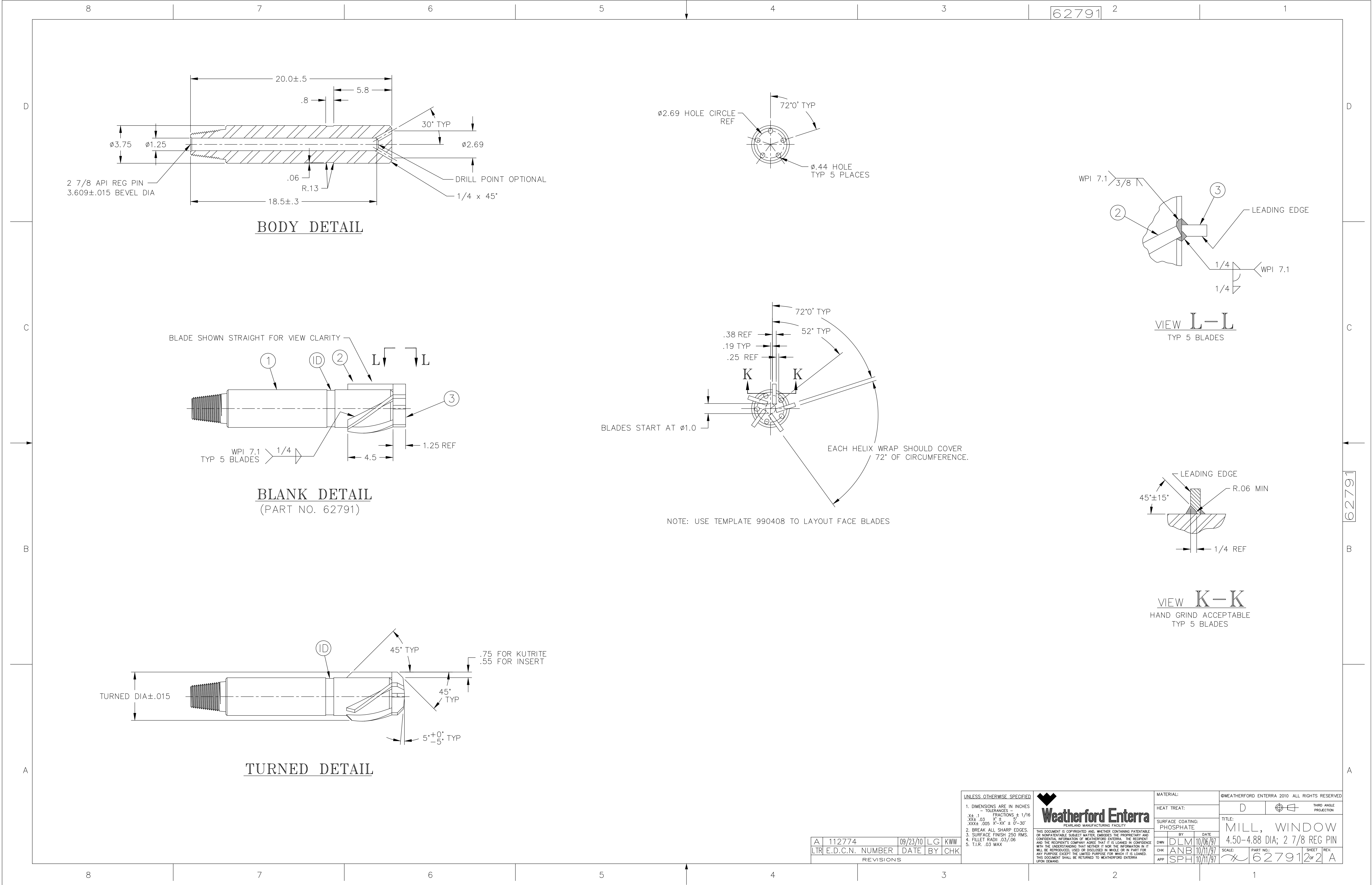


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REVISIONS	DATE	BY	CHK
A	112774	09/23/10	LG KWW
LTR	E.D.C.N. NUMBER	DATE	BY CHK

UNLESS OTHERWISE SPECIFIED		Weatherford Enterra		MATERIAL:		©WEATHERFORD ENTERRA 2010. ALL RIGHTS RESERVED	
1. DIMENSIONS ARE IN INCHES				HEAT TREAT:		D	
TOLERANCES -				SURFACE COATING:		PHOSPHATE	
.XX ± .1 FRACTIONS ± 1/16				BY		DATE	
.XXX ± .03 .X' ± .5'				DLM		10/06/97	
.XXX ± .005 .X'-.XX' ± 0'-30'				CHK		ANB 10/11/97	
2. BREAK ALL SHARP EDGES.				APP		SPH 10/11/97	
3. SURFACE FINISH: 250 RMS.				SCALE:		PART NO.:	
4. FILLET RADI: .03/.06						62791	
5. T.I.R. .03 MAX						SHEET REV.	
						12 of 2 A	